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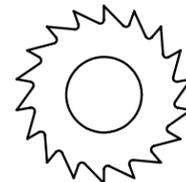
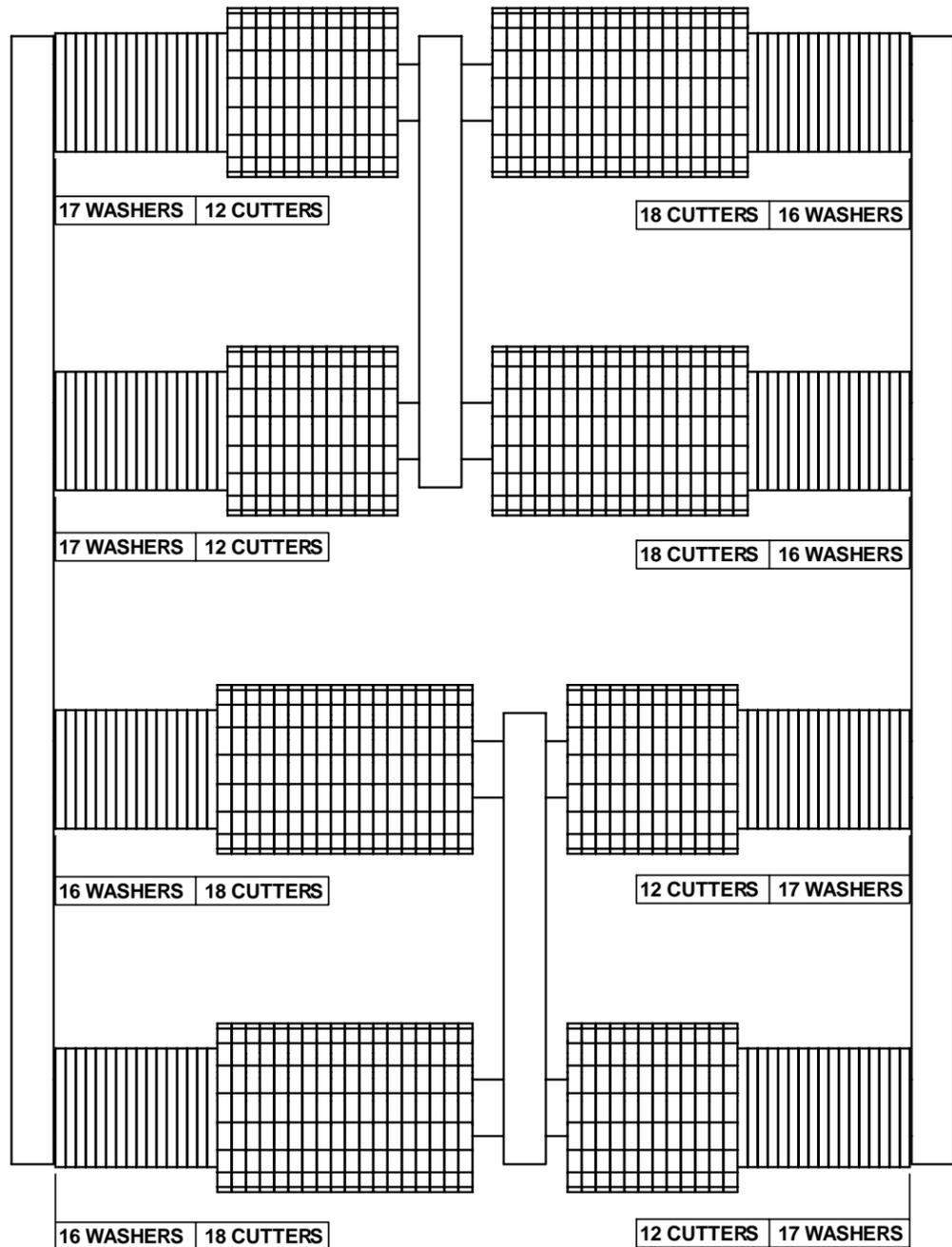
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BMP-200-X

18 POINT SLANTED STEEL STAR CUTTERS

4 INCH CUTTING WIDTH



CATALOG NUMBER	QUANTITY	DESCRIPTION
SS18-1638-3	120	CUTTER/SLANTED STEEL STAR, 18PT
WA-1326-2	132	WASHER/SHIM 13.5 X 26.7 X 2.5

NOTE: THERE CAN BE A DIFFERENCE IN THE NUMBER OF SPACERS, BUT THERE MUST BE A CLEARANCE OF 1/8" TO 3/16" BETWEEN THE SUPPORTING SEGMENTS.

NOTE:

1. PART TO BE FREE OF SHARP EDGES, BURRS, SLAG AND WELD SPATTER.

REV	ZONE	DESCRIPTION	DATE	BY	NCR#
REVISION					
THIS DRAWING AND THE DESIGN SHOWN THEREIN IS THE PROPERTY OF INTERNATIONAL SURFACE PREPARATION CORPORATION AND USE OR COPIES THEREOF CANNOT BE MADE WITHOUT WRITTEN CONSENT.					
APPROVAL		APPROVED BY: INITIAL		APPROVAL DATE: DATE	
NEXT ASSY	--	REF DWG	--	TYP QTY PER MACHINE	--
TOLERANCE MACHINING		BLASTRAC			
ANGLES ±.500°		13201 NORTH SANTA FE AVENUE OKLAHOMA CITY, OK 73114 U.S.A.			
1 PL DEC ±.060		SS18-1638-3 CUTTER LAYOUT / 4 INCH			
2 PL DEC ±.010		BMP-200-X			
3 PL DEC ±.005		SCALE	NA	DRWN	KMK
		DATE	6/13/06	SHT	1 OF 1
				857-SD056	

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